

S2000 1K WASH PRIMER



DESCRIPTION:

S2000 1K Wash Primer is an acid primer that's part of the compact Syrox finish system. It's formulated specifically for use on bare metal and provides very good anti-corrosion protection.



FEATURES:

- SUITABLE FOR USE WITH SYROX S3020 AND S3060 SANDING SURFACERS.
- PROVIDES EXCELLENT ADHESION.
- ZINC CHROMATE FREE.
- CORROSION PROTECTION

PRODUCTS:

- S2000 1K WASH PRIMER
- S8000 THINNER



SYROX REFINISH SYSTEM

CLEARCOAT:

- S5000 HS TOP CLEAR
- S5100 AIR DRY CLEAR SCRATCH RESISTANT

BASECOAT:

- S100-S940 WATERBORNE BASECOAT

UNDERCOATS:

- S1000 UNIVERSAL POLYESTER PUTTY
- S3020 SANDING SURFACER LIGHT GREY
- S3060 SANDING SURFACER DARK GREY
- S2000 1K WASH PRIMER
- S2500 PLASTIC ADHESION PROMOTOR

For professional use only!

TECHNICAL DATA SHEET



S2000 1K WASH PRIMER

SUBSTRATE AND SURFACE PREPARATION



- Steel, galvanised steel or soft aluminium, cleaned and sanded.
- Factory primer, lightly sanded.
- Original or old paintwork (except thermoplastic paintwork), well sanded.
- Surfaces treated with S1000 UNIVERSAL PUTTY and then sanded.

PRODUCT MIX



By volume: 2 : 1
By weight (g): 100 : 39

with S8000 THINNER at 20°C.

VOC compliant, conform with directive 2004/42/EC. 2004/42/IIB(c)(780)760. The EU limit value for this product (product category IIB.c) in ready to use form is max. 780 g/litre of VOC. The VOC content of this product in ready to use form is max 760 g/l.

APPLICATION



Compliant, HVLP*
Spray nozzle: 1.3 - 1.5 mm
Spray pressure: 1.5 – 2.0 bar inlet pressure / HVLP: max 0.7 atomization pressure
*See manufacturer's instructions



1 coat
Recommended film thickness: 10 – 15 µm



Final flash-off: 10 - 15 min at 20°C

DRYING



Recoatable with:
S3020-S3060
SANDING SURFACER

DRY FOR SANDING



OR



5 min at 50% power (short wave)

RECOATING



- With S3020-S3060 SANDING SURFACERS.

TECHNICAL DATA SHEET



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TECHNICAL REMARKS

- Do not recoat with polyester products, epoxy products. Not recommended for use over 1K primers, thermoplastic undercoats or thermoplastic topcoats.
- Not suitable for application on thermoplastic paintwork.



SAFETY

- This product is classified according to regulation (EC) 1272/2008 (CLP).
- It is strongly recommended to use appropriate personal protection equipment during application.
- Consult Safety Data Sheet prior to use. Observe the precautionary notices displayed on the container.

All other products referred to in the paint system build-up are from Syrox®. System properties will not be valid when the related material is used in combination with any other materials or additives not belonging to Syrox®, unless explicitly indicated otherwise.